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Additional Information

Mild synthesis of Mesoporous silica supported ruthenium nanoparticles as heterogeneous catalysts in oxidative Wittig coupling reactions

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A new efficient approach for the *in-situ* synthesis of anchored ruthenium nanoparticles (RuNP) in three different kinds of mesoporous silica materials MCM-41, SBA-15 and HMS has been developed. Solids have been synthesized under very mild conditions from RuCl₃.H₂O salt reduced in one hour at room temperature in the mesoporous silicas previously grafted with aminopropyltriethoxisilane (APTES).

Well-dispersed ruthenium nanoparticles, with average size of 3 nm, anchored onto the silica network by the APTES were obtained. These materials, with molar ratios Si/Ru=40, were found to be catalytically active and selective in the alcohol oxidation-Wittig olefination. Interestingly, while the reaction occurs from the alcohol, control experiments suggest that the aldehyde (the common Wittig substrate) is not involved.

15 Introduction

The development of sustainable routes for the large scale production of fine chemicals, *i.e.*, cost-effective and environmentally friendly, is one of the major current concerns at the industrial level. The use of supported metal nanoparticles allows the combination of increased efficiency from nanoparticle catalysts, with the advantages of heterogeneous supports, leading to a 'green catalytic process', with higher selectivity, conversion and easy catalyst recovery.

The design of the catalyst is a key step in the development of a sustainable catalytic reaction. Among the most crucial issues in the preparation of a nanocatalyst is avoiding agglomeration of the nanoparticles as well as leaching from the active sites of the support; this can be achieved by anchoring the nanoparticles to the support surface.

Mesopororus silicas such MCM-41 are attractive catalyst supports because they present high surface areas where the active sites can be highly dispersed. Different strategies have been successfully employed to introduce catalytic active sites into mesoporous silicas including ion exchange, chemical vapor 35 deposition or impregnation. However, the interaction between the active site and the support is frequently very weak. This may cause leaching of the active sites into the reaction media, potentially leading to a decrease in the catalytic activity of the material. To overcome this issue, more recently co-condensation or chemical grafting methods to covalently bond the active species into mesoporous materials are being reported. For example, co-condensation method has been used to incorporate palladium nanoparticles into a silica matrix by functionalizing the nanoparticles with alkoxysilanes and then co-polymerizing them

45 with tetraethoxysilanes in the presence of cationic surfactants via basic-catalyzed hydrolysis. ⁵ Recently, the synthesis of an hybrid

- mesoporous material with a molybdenum complex covalently attached was reported⁶ by using either post synthesis grafting or co-condensation approaches.
- 50 Supported ruthenium catalysts, mostly obtained by impregnation have emerged as a new family of versatile catalysts for different chemical reactions. In fact, they have been employed in industrial processes for the synthesis of paraffins⁷, methanation of CO⁸ or in the hydrogenation of benzene to cyclohexane⁹.
- 55 Supported ruthenium nanoparticles (SRuNP) have been found to have very good catalytic activity towards synthesis of ammonia¹⁰ or hydrogenation of monoaromatics.¹¹

In the present work we take advantage of the activity of RuNP and mesoporous silica to prepare three new hybrid materials and 60 explore their catalytic properties. The one-pot alcohol oxidation-Wittig reaction producing α,β-unsaturated esters was chosen to test the catalytic activity of the materials as it is the most commonly used method for the synthesis of alkenes. 12 The new materials showed good catalytic activity in the Wittig olefination 65 of benzyl alcohols. 13 The most interesting point was that reaction occurs without the intermediacy of free aldehyde and with a high selectivity to the E product. These new solids have been prepared by grafting as follows: first, APTES was anchored onto the surface of MCM-41, SBA-15 or HMS type silicas. Then an 70 aqueous solution of the RuCl₃ was stirred in the presence of the solids at room temperature for 1h. The covalently bonded RuNP were fully characterized by BET surface area, pore size distribution, X-ray diffraction (XRD), transmission electron microscopy (TEM), X-ray photoelectron spectroscopy (XPS) and 75 inductively coupled plasma mass spectrometry (ICP).

Experimental

Materials

Tetraethylorthosilicate (TEOS, 98%) was used as silica precursor. Cetyltrimethylammonium bromide (C₁₆TAB, 96%), pluronic (P123) and dodecylamine (DA, 98%) were used as structure-directing agents. Aqueous ammonia solution (NH₄OH, 30%), hydrochloric acid and APTES were also used in the synthetic protocol to obtain the final mesoporous materials. RuCl₃.xH₂O was used as ruthenium source; methyl(triphenylphosphoranylidene) acetate, benzyl alcohol, 1,1'-binaphthyl and the other primary alcohols were purchased

from Aldrich and used as received. Anhydrous toluene (spectroscopy grade) was used for the reactions.

Preparation of mesoporous supports

Synthesis of MCM-41

Synthesis of MCM-41 type silica was performed following published method. Briefly, in a typical procedure, 0.44 g of C₁₆TAB were dissolved in a 35 mM NH₄OH solution (41.92 mL) at 40°C. Then, 2.33 mL TEOS were added to the solution to achieve a molar composition of the synthesis gel of 1 SiO₂: 0.12 C₁₆TAB: 1.41 NH₄OH: 280 H₂O. The gel was then transferred to a 100 mL Teflon-lined stainless steel autoclave and heated at 80°C under hydrothermal conditions for 24 h. After cooling at room temperature, the solid obtained was washed with water and ethanol, filtered off, and air-dried overnight. Finally, the surfactant was removed by calcination at 550°C for 8 h (2°C min⁻²⁵) under static air atmosphere.

Synthesis of SBA-15

SBA-15 type silica was prepared according to a procedure described elsewhere. ¹⁴ In a typical synthesis, 2 g of pluronic (P123) were dispersed in 15 mL of water and 60 mL of 2 M HCl solution. Then, 4.66 mL of TEOS were added to the solution with stirring. This gel mixture was continuously stirred at 40°C for 24 h and finally precipitated in a Teflon-lined autoclave at 100°C for 48 h. Then, the solid was filtered, washed with deionized water, dried in air at room temperature and finally calcined at 550°C sunder static air conditions for 8 h (2 °C min⁻¹) in order to remove the surfactant.

Synthesis of hexagonal mesoporous silica (HMS)

Hexagonal mesoporous silica was synthesized according to the procedure reported by Zhang et al. ¹⁵ Thus, 2 mL of TEOS were and added dropwise to a stirred mixture containing 10.5 mL of H₂O, 9 mL of absolute ethanol, and 1 g of dodecylamine. The resulting mixture was stirred at room temperature for 18 h. The obtained white solid was filtered, washed several times with water and ethanol, filtered off, and air-dried overnight. Finally, the surfactant was removed by calcination at 550°C for 8 h (2°C min⁻¹) under static air atmosphere.

Preparation of SRuNP

First, 1.5 g of mesoporous silica solid, MCM-41, SBA-15 or HMS, were dehydrated in an oven at 473 K for 2 h. Then, 50 mL of anhydrous toluene were added to the activated materials and this mixture was stirred for 1 h in order to obtain a homogeneous dispersion followed by the addition of 0.5 mL APTES and refluxed overnight. Finally, the white solid (silica-APTES) obtained was filtered, washed with fresh toluene and acetone and sair-dried.

Second, ruthenium chloride (RuCl₃.xH₂O, 9 mg) was added to an aqueous mixture (110 mL) of the corresponding silica-APTES

material (1.5 g). After stirring for 1 h at room temperature, the grey solids obtained were filtered and washed several times with water to remove the unreacted salt. The air-dried new SRuNP (2.3-2.5 wt % Ru, ICP determined) were denoted as Ru@MCM, Ru@SBA and Ru@HMS.

Catalysis tests

The catalysis tests were performed using the new mesoporous silica materials. Typically, a mixture of benzyl alcohol (0.1 mL, 1.0 mmol), methyl(triphenylphosphoranylidene) acetate (334 mg, 1.0 mmol) and 50 mg of SRuNP (1.2 mol % Ru) in 2 mL of toluene was stirred for 24 h at 80°C under an oxygen atmosphere. The yields were determined by GC-MS after filtration and addition of 1,1'-binaphthyl as internal standard.

Instrumentation

Nitrogen adsorption-desorption isotherms

The textural properties of the solids were determined from N_2 adsorption at 77 K in an AUTOSORB-6 apparatus. The samples were previously degassed for 4 h at 373 K at 5 x 10 bar. The adsorption branch was used to determine the pore size distribution using the Barret-Joyner-Helender (BJH) method. The surface area was determined using the multipoint BET method in the 0.05-0.30 relative pressure ranges. Mesopore volume was measured at the plateau of the adsorption branch of the nitrogen isotherm, P/Po = 0.8.6 Gas adsorption at higher P/Po is mainly due to interparticle condensation.

X-ray diffraction studies

Small-angle powder X-ray diffraction (XRD) analysis was sarried out with a Rigaku Ultima IV diffractometer using a CuKa radiation (k = 1.541836 Å), operating at 40 kV and 30 mA, at a scanning velocity of 0.03° min⁻¹ in the $0.7^{\circ} < 20 < 10^{\circ}$ range.

TEM analysis

The morphology of the mesoporous materials was characterized by transmission electron microscopy (TEM). TEM analyses were carried out on a JEM-2010 microscope (JEOL, 200 kV, 0.14 nm resolution). For this purpose, samples were prepared from a sonicated suspension of the material in ethanol on a carbon-coated copper grid. The digital analysis of the TEM micrographs was done using DigitalMicrographTM 3.6.1 by Gatan.

X-ray photoelectron spectroscopy (XPS)

The electronic state of ruthenium species was determined by XPS using a SPECS spectrometer with a MCD-9 detector using a monochromatic Al($K\alpha = 1486.6 \text{ eV}$) X-ray source. Spectra were recorded using an analyzer pass energy of 50 V, an X-ray power of 200 W, and under an operating pressure of 10 mbar. Spectra treatment was performed using the CASA software. Binding energies (BE) were referenced to the C1s peak at 283.3 eV. 16

Inductively coupled plasma optical emission spectroscopy (ICP-AES)

Metal loading was determined by ICP-AES on a Perkin-Elmer Analyst 300 absorption apparatus and plasma ICP Perkin Elmer 40. 25 mg of every sample were digested in 1 mL HF during 12 h prior to analysis by ICP-AES.

110 Reusability

To check the reusability of the hybrid materials, they were washed with toluene, filtered out and heated in the oven up to 90 °C overnight. GC analysis of the last aliquot corroborated the absence of reaction products.

Results

Catalysts characterization

Figure 1 compares the X-ray diffraction patterns of MCM-41, SBA-15 and HMS before and after their functionalization with 5 anchored RuNP. In the patterns of MCM-41 type materials (Figure 1top), a dominant (100) peak with small (110) and (200) reflections is normally attributed to the 2D-hexagonal structure (*p6mm*).¹⁷ Aminosilane grafting to MCM-41 and further incorporation of RuNP caused a considerable decrease in the 10 XRD intensity.

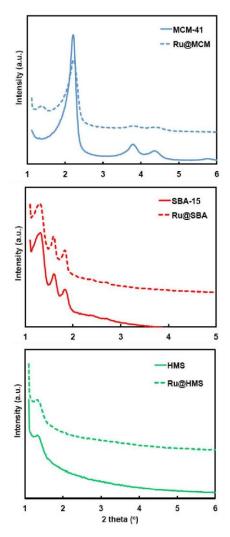


Figure 1. Low angle XRD patterns of pure silicas MCM-41 (top) SBA-15 (middle) and HMS (bottom) and their corresponding SRuNP materials.

15 TEM images of the SRuNP are shown in Figure 2. Ru@MCM and Ru@SBA reveal the hexagonal mesoporous arrangement typical for these materials, even after incorporation of RuNP, while in the case of Ru@HMS a disordered and wormhole mesostructure was shown ¹⁵. Figure 2 also reveals that RuNP are confined and highly dispersed into the channels of the mesoporous silica and confirm that these materials maintain the 2D-hexagonal mesopore arrangement of the pure MCM-41. The SBA-15 family of materials showed three well-defined peaks at 2θ values between 1 and 8° (Figure 1 midle) that can be indexed

²⁵ as (100), (110) and (200) Bragg reflections, typical of hexagonal (*p6mm*) SBA-15.¹⁸ In these materials, both the intensity and resolution of the peaks are not decreased by anchoring RuNP, probably because the size of the RuNP (*ca*. 3 nm) does not affect the pores of SBA-15 (*ca*. 9 nm). HMS and Ru@HMS patterns ³⁰ show a single low-angle diffraction peak characteristic of a wormhole framework ¹⁹.

The new hybrid materials exhibited type IV isotherms with a distinctive nitrogen uptake due to the capillary condensation of nitrogen inside of mesopores (Figure 3). Further, each material showed its characteristic features; for instance, MCM-41 solids showed a sharp increase in the adsorbed volume at P/Po = 0.2-0.4 because of the 2-3 nm diameter pores. Otherwise, SBA-15 type materials showed an abrupt step at higher relative pressures (P/Po = 0.6-0.8) as expected for bigger pore size silicas. Finally, HMS solids did not show an abrupt step in their isotherms profiles due to the broad pore size distributions Table 1 summarizes BJH pore size distributions calculated from the adsorption branches of the isotherms and BET surface areas of the new solids. As expected, in all cases both the pore diameter and the surface area decreased after the incorporation of the anchored RuNP into the mesopores.

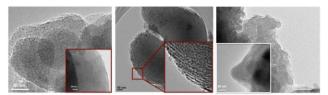


Figure 2. TEM images of the hybrid materials Ru@MCM (a), Ru@SBA(b) and Ru@HMS (c).

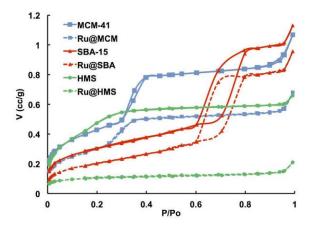


Figure 3. Nitrogen adsorption-desorption isotherms of the synthesized materials: MCM-41, Ru@MCM, SBA-15, Ru@SBA, HMS, and Ru@HMS.

state of the SRuNP. Since the XRD experiments were inconclusive, XPS were performed on the all new materials, including the MCM-APTES that was used as standard. According to the XPS spectra (Figure 4) (Ru 3d_{5/2} at 280.4 eV, and Ru 3p_{3/2} at 462.0 eV, respectively) demonstrated that the ruthenium particles were at least partially in a zero oxidation state in accordance with the literature, although other states are also likely to be found. ¹⁶

Table 1. Textural properties and ruthenium loading of the new catalysts.

Sample	$d_{ m p}^{~BJH,a}$ (nm)	A_{BET}^{b} (m^2/g)	V _P BJH,c (cc/g)	Metal loading wt% ^d
MCM-41	3.0	995	1.1	
Ru@MCM	2.4	740	0.7	2.3
SBA-15	9.0	785	1.2	
Ru@SBA	8.7	430	0.8	2.5
HMS	2.0	700	0.7	
Ru@HMS	2.0-4.0	190	0.4	2.3

Average mesopore diameters were estimated from the adsorption branch of the nitrogen isotherm using the BJH method.
 The BET surface area was estimated by multipoint BET method using the adsorption data in the relative pressure (P/P₀) range of 0.05–0.30.
 Mesopore volume from the isotherms at the relative pressure of 0.8.
 Ruthenium amount determined by ICP analysis.

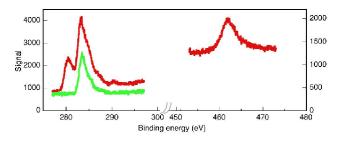


Figure 4: XPS spectra showing the C1s, Ru 3d_{5/2} and Ru3p_{3/2} regions of Ru@MCM (red) and MCM-APTES (green)

Catalytic Activity: Alcohol oxidation-Wittig olefination

Embedded ruthenium nanoparticles in aluminum oxyhydroxide have been reported as catalysts for the one-pot alcohol oxidation-Wittig reaction producing α,β -unsaturated esters. In this report the overall reaction is mediated by the aldehyde. This reaction was selected as a test to evaluate the activity of the new catalysts.

Interestingly, we were unable to oxidize benzyl alcohol to benzaldehyde using SRuNP in toluene at 80°C under oxygen atmosphere; however in presence of methyl(triphenylphosphoranylidene) acetate the reaction proceeded with formation of the α,β -unsaturated ester methyl cinnamate (Scheme 1). This suggests that in contrast with the literature example, our catalysts can yield Wittig products without free aldehyde mediation.

OH
$$_{+}$$
 Ph $_{3}$ P $\stackrel{H}{\longrightarrow}$ $\frac{SRuNP}{toluene}$ OMe

Scheme 1. Alcohol oxidation-Wittig olefination

The reaction does not occur without using SRuNP (Table 2, entry 1) or when only the support is used as catalyst (Table 2, entry 2). The effects of organic solvent, temperature, time of

30 reaction, atmosphere, and Ru % on the yield and stereoselectivity were investigated using Ru@MCM, as shown on Table 2.

Table 2. Reaction of benzyl alcohol with methyl (triphenylphosphoranylidene) acetate^a

#	Catalyst (mol %)	Solvent	Conditions Time	Con v (%) ^b	Product Yield (%) ^c	E/Z ratio ^d
-1	none	Toluene	80°C, O ₂ /18h	0	-	-
2	MCM- APTES	Toluene	80°C, O ₂ /18h	0	-	-
3	0.4	CCl ₄	80°C, O ₂ /18h	32	27	not quantified
4	0.4	Toluene	80°C, O ₂ /18h	49	49	11:1
5	0.4	DMF	80°C, O ₂ /18h	12	12	11:1
6	0.4	THF	reflux/18h	0	-	-
7	0.4	Toluene	110°C, O ₂ /18h	34	31	10:1
8	0.4	Toluene	110°C,	10	not	not
			$N_2/18h$		quantified	l quantified
	9	0.4 Tolu	ene80°C, air/18h	48	40 ^d	11:1
	10	1.2 Tolue	ene 80°C, O ₂ /24h	70	61	17:1
	11	1.2 Tolue	ene 80°C, O ₂ /48h	100	81	16:1

^a Benzyl alcohol (0.1 mL, 1.0 mmol), methyl(triphenylphosphoranylidene)
 ³⁵ acetate (334 mg, 1.0 mmol) and the state amount of Ru@MCM in 2 mL of solvent.
 ^b Quantification of unreacted benzyl alcohol.
 ^c The product methyl cinnamate was determined by GC using 1,1'-binaphthyl as internal standard, error < 5%.
 ^d Together with benzyl cinnamate product of transesterification.

40 Higher conversions were obtained when non-polar solvents such as toluene and CCl₄ were used. Very low yield was obtained when DMF was used (Table 2 entry 5), while in THF no conversion was achieved even under reflux for 18 h (Table 2 entry 6). Increasing the temperature from 80 to 110°C was not reflected in an increase of the conversion (Table 2, entries 4 and 7). When the reaction was performed under air, the byproduct benzyl cinnamate was obtained together with a similar yield of the desired methyl cinnamate (Table 2, entry 9); whereas, under N₂ very little reaction was observed even after increasing the temperature (Table 2, entry 8). When the percentage of Ru was increased up to 1.2 % the conversion enhanced up to 70% after 24 h; nevertheless quantitative conversion could be obtained after 48 h (Table 2, entries 10, 11).

From the data in Table 2, the reaction leads always to the E-55 methyl cinnamate as the preferred isomer. Further, in order to evaluate the scope of this reaction, different primary alcohols were used as shown in Table 3.

Table 3. Reaction of different primary alcohols with methyl(triphenylphosphoranylidene) acetate^a

#	Alcohol	Product	Product yield % ^b	E/Z ratio ^b
1	МеОООН	OMe	99	32:1
2	МеОООН	MeO OMe	75	18:1
3	ОМе	OMe O OMe	57	6:1
4	O ₂ N OH	O ₂ N OMe	45	10:1
5	OH	OOMe	40	2:1
6	HO OMe	O OMe OMe	65	-

^a Primary alcohol (0.1 mL, 1.0 mmol),

5 methyl(triphenylphosphoranylidene) acetate (334 mg, 1.0 mmol) and 1.2 mol % of Ru@MCM in 2 mL of toluene, under oxygen atmosphere for 24 h. ^b The product yields were determined by gas chromatography using 1,1'-binaphthyl as internal standard, error <5%.</p>

Finally, the nature of the silica support as well as the recyclability in the reaction of the benzyl alcohol with methyl (triphenylphosphoranylidene)acetate was tested (Table 4). MCM-41 and SBA-15 type silica showed the same conversion. Nevertheless, Ru@MCM material was more selective toward the E-methylcinnamate isomer. This is may reflect the smaller pore size in the MCM type silica, *i.e.*, 3 nm, against the 9 nm pore size of the SBA-15 type silica. Moreover, HMS solids showed lower conversions due to their porosity disorder. With regard to the recyclability, all the catalysts conserved 50%-60% of its original activity upon second use (Table 4).

20 Table 4. Recyclability of SRuNP in the reaction of the benzyl alcohol with methyl (triphenylphosphoranylidene) acetate.

Catalyst	Conversion (%)	E/Z ratio	% reuse
Ru@MCM	70.0	17:1	50
Ru@SBA	70.0	11:1	60
Ru@HMS	55.0	17:1	60

Although the mechanism of the alcohol oxidation-Wittig olefination has not been investigated in detail in the absence of the methyl(triphenylphosphoranylidene) acetate the benzaldehyde was not detected when the reaction of the catalyst and alcohol was attempted.

Discussion

30 Metal nanoparticles are usually prepared by reduction of the aqueous salt in the presence of a protective agent to prevent aggregation. Literature reports indicate that RuNP could be obtained using polyols as reductants and PVP as stabilizer under microwave heating²¹ or simply refluxing.²² On the other hand, 35 amines have been reported as useful reducing agents in the formation of AuNPs from HAuCl4, acting also as protecting agents.²³ Here we have demonstrated that the two concepts can be applied to the synthesis of new hybrid heterogeneous materials based on RuNP. In fact, APTES anchored to the surface of 40 MCM-41, SBA-15 or HMS silicas acted as both a reducing and protecting agent. The protocol developed is simple and mild since stirring for just 1 hour at room temperature was enough to reduce the Ru(III) salt and incorporate the resulting RuNP into the mesoporous silica solids. The properties of the materials 45 obtained, Ru@MCM, Ru@SBA and Ru@HMS include defined particle size and narrow distribution.²⁴ TEM images (Figure 2) showed that RuNP are embedded into the pores of the solids, thus inhibiting the agglomeration of the nanoparticles and the subsequent loss of activity. Incorporating of the RuNP into the 50 silica mesopores led to the expected decrease of the surface of the final solid. Nevertheless, 740 m²/g for Ru@MCM was much higher than than the 424.7 m²/g reported for the analogous heterogeneous Ru (0) catalyst Ru/AlO(OH). 25 XPS measurements performed on the all new materials, including the MCM-APTES 55 were consistent with the presence of Ru(0). As shown in Figure 4, the bands at 280.4 eV and 462.0 eV can be attributed to the Ru 3d_{5/2} and Ru 3p_{3/2}, respectively. 16, 22

Although the Wittig reaction is used worldwide as the most common method to prepare alkenes the mechanism involved is 60 still under scrutiny. 12 In particular, ruthenium complexes have already been reported as catalysts for the Wittig reaction starting from alcohols through a temporarily oxidized alcohol. 26, 27 On the other hand, metal nanoparticles are not very common among the catalysts used for the one-pot olefination starting from alcohols; 65 in fact only NiNPs have been reported so far and the reaction was claimed to proceed without a standard redox step. 28, 29 In this paper, beyond preparing efficient Wittig catalysts by very mild routes, it is worth noting that our evidence shows that the free aldehyde does not mediate the reaction, as these catalysts are 70 unable to oxidize alcohols to the corresponding aldehydes. Perhaps association of the alcohol at the ruthenium site occurs, just as it does in the Ley-Griffith³⁰ oxidation, but the reaction is aborted if the Wittig reagent is not present. The nature of the support as well as the highly dispersed anchored RuNP may play 75 a crucial role since embedded RuNP in aluminum oxyhydroxide have been reported as catalysts for the same reaction producing α,β-unsaturated esters mediated by the aldehyde. ¹³ The chemistry described here bears some resemblance to 'borrowing hydrogen' type mechanisms; ^{26, 29, 31, 32} however, in this case the aldehyde 80 (the product of borrowing hydrogen from an alcohol) is never

From the data shown in Table 2, the reaction leads always to the 85 E-methyl cinnamate as the preferred isomer. Higher conversions were obtained when non-polar solvents such as toluene and CCl₄

essential) to form water.

isolated or "free". Further, the borrowed hydrogen is not returned

to the nascent double bond, but presumably to oxygen (that is

were used. A very low yield was obtained when DMF (Table 2 entry 5) was used while in THF no conversion was achieved even under reflux for 18 h (Table 2 entry 6). Increasing the temperature from 80 to 110°C was not reflected in an increase of 5 the conversion (Table 2, entries 4 and 7). When the reaction was performed under air, the byproduct benzyl cinnamate was obtained together with a similar yield of the desired methyl cinnamate (Table 2, entry 9); whereas, under N2 almost no reaction took place, even after increasing the temperature (Table 10 2, entry 8). When the percentage of Ru was increased up to 1.2 % the conversion increased up to 70% after 24 h; nevertheless quantitative conversion could be obtained after 48 h (Table 2, entries 10, 11). Blank experiments showed that the reaction does not occur without using SRuNP (Table 2, entry 1) or when only 15 the support was tested as a possible catalyst (Table 2, entry 2).

Table 3 shows that the steric hindrance plays an important role in the yield and selectivity of the reaction. The OMe substituent was evaluated in the ortho, meta and para positions of benzyl alcohol. When the OMe substituent was in para position the 20 donating effect of the substituent achieved conversion and excellent selectivity as shown by the E/Z ratio. However, the yield and selectivity decreased as steric hindrance increased (Table 3 entries 2 and 3). Even more, the very sterically hindered anthracene-9-methanol gave the desired product in only 25 40 % yield being the E/Z ratio as low as 2:1 (Table 3, entry 5). The effect of an electron-withdrawing group in the para position decreases the yield and the E/Z ratio (Table 3, entry 4). In addition, in Table 3, entry 6, the ester was obtained, but eventually the alkene was hydrogenated to afford the product, in accordance with previous results using [Ir(COD)Cl]₂.³¹ Table 4 showed that MCM-41 and SBA-15 type silica showed the same conversion. Nevertheless, Ru@MCM material was more selective to the E-methylcinnamate isomer. This is may reflect the smaller pore size in the MCM type silica, 35 i.e., 3 nm, against the 9 nm for SBA-15 type silica. Moreover, HMS solids showed lower conversions due to their porosity disorder. With regard to the recyclability, all the catalysts

Conclusion

Three new materials based on MCM-41, SBA-15 and HMS type silica containing RuNP covalently attached to the structure have been prepared under very mild conditions; stirring a Ru(III) salt at room temperature in the presence of the solid grafted with APTES led to the formation of RuNP of 3 nm average size highly dispersed into the channels of the mesoporous silicas. The materials exhibited high catalytic activity in the alcohol-oxidation Wittig olefination of different benzyl alcohols. Interestingly, the reaction does not appear to involve the intermediacy of the aldehyde, the usual Wittig reagent.

conserved 50%-60% of its original activity upon second use.

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Notes and references

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